

Makrolon® Lumen XT Sheet

LIGHT DIFFUSING

Makrolon® Lumen XT Sheet is a translucent polycarbonate product with a textured surface on one side specifically designed for lighting lenses. It features a unique combination of high light diffusion and high light transmission through a combination of optimized surface texture and advanced diffuser technologies.

When compared to other light-diffusing products such as glass and acrylic, Makrolon Lumen XT Sheet has superior impact strength and toughness. Its higher flammability resistance and wider service temperature range provide an additional performance advantage over acrylic diffusers.

The wide range of standard diffusion levels offers designers the flexibility to maximize light fixtures' aesthetics and performance. Other surface textures are available for additional design options.

APPLICATIONS

Interior LED and conventional lighting fixtures.

TYPICAL PROPERTIES*

Property	Test Method	Units	Values
PHYSICAL			
Specific Gravity	ASTM D 792	-	1.2
Water Absorption, 24 hrs	ASTM D 570	%	0.15
Poisson's Ratio	ASTM E 132	-	0.38
Light Transmission			
LC3 @ 0.060" / 0.118"	ASTM D 1003	%	90 / 85
LC5 @ 0.060" / 0.118"	ASTM D 1003	%	88 / 77
LC7 @ 0.060" / 0.118"	ASTM D 1003	%	79 / 62
LW3 @ 0.060" / 0.118"	ASTM D 1003	%	93 / 90
LW5 @ 0.060" / 0.118"	ASTM D 1003	%	90 / 81
LW7 @ 0.060" / 0.118"	ASTM D 1003	%	82 / 67
LW9 @ 0.060"	ASTM D 1003	%	73
Mechanical			
Tensile Strength, Ultimate	ASTM D 792	-	1.2
Tensile Strength, Yield	ASTM D 570	%	0.15
Tensile Modulus	ASTM E 132	-	0.38
Elongation	ASTM D 1003	%	90 / 85
Flexural Strength	ASTM D 1003	%	90 / 85
Flexural Modulus	ASTM D 1003	%	90 / 85
Instrumented Impact @ 0.118"	ASTM D 1003	%	90 / 85



Makrolon® Lumen XT Sheet

Property	Test Method	Units	Values
Thermal			
Coefficient of Thermal Expansion	ASTM D 696	in/in/°F	3.75 x 10 ⁻⁵
Coefficient of Thermal Conductivity	ASTM C 177	BTU·in/hr·ft ² ·°F	1.35
Heat Deflection Temperature @ 264 psi	ASTM D 648	°F	274
Heat Deflection Temperature @ 66 psi	ASTM D 648	°F	287
Electrical			
Dielectric Constant @10 Hz	ASTM D 150	-	2.98
Dielectric Constant @ 60 Hz	ASTM D 150	-	2.88
Volume Resistivity	ASTM D 257	Ohm·cm	>8 x 10 ¹⁵
Dissipation Factor @ 60 Hz	ASTM D 150	-	0.002
Arc Resistance, Tungsten Electrodes	ASTM D 495	Seconds	125
Dielectric Strength, in air @ 0.118"	ASTM D 149	V/mil	460
Flammability			
Flame Class @ 0.060" - 0.118"	UL 94	-	V2
Surface Flammability @ 0.060" - 0.118"	ASTM E 162	I _s	<100
Smoke Density @1.5 min @ 4 min @ 20 min	ASTM E 662	D _s	<100 <200 <200
Vertical Burn @ 12 sec @ 0.060" - 0.118"	FAR 25.853	-	Pass
Horizontal Burn @ 2.5" & 4.0" @ 0.060" - 0.118"	FAR 25.853	-	Pass
Toxic Gas Generation @ 0.060" - 0.118"	BSS 7239 SMP 800-C	- -	Pass Pass

*Typical properties are not intended for specification purposes

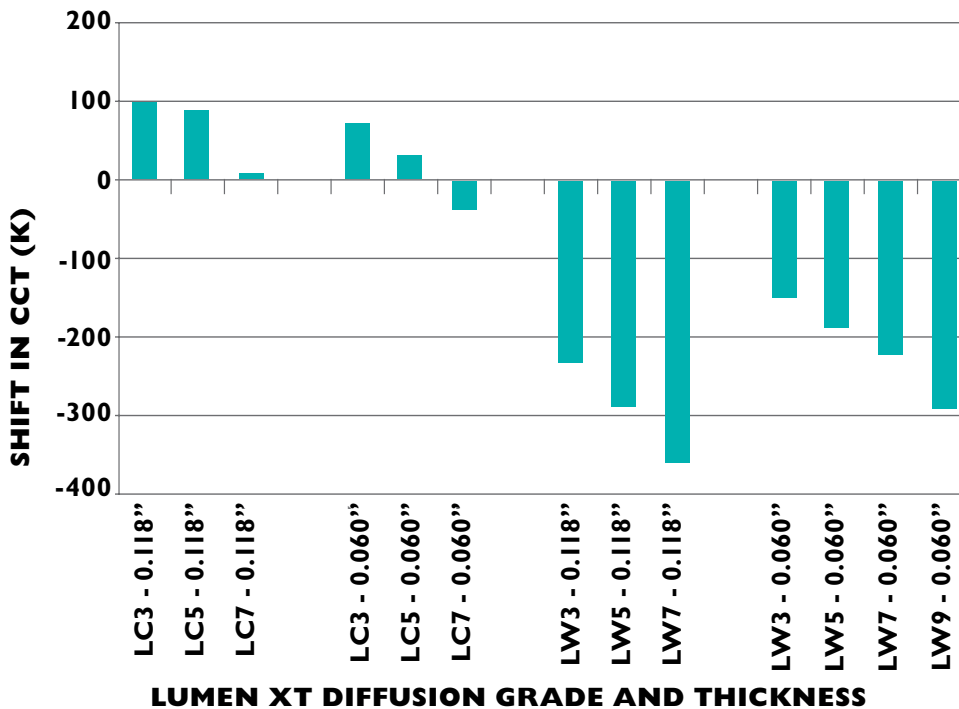


Makrolon® Lumen XT Sheet

DIFFUSION AND TRANSMISSION

Lumen XT Grade	DIFFUSION (FWHM, degrees)		% TRANSMISSION (ASTM D 1003)	
	0.060" thickness	0.118" thickness	0.060" thickness	0.118" thickness
LC3	38	53	90	85
LC5	53	77	88	77
LC7	86	135	79	62
LW3	38	53	93	90
LW5	53	77	90	81
LW7	86	135	82	67
LW9	146	-	73	-

CORRELATED COLOR TEMPERATURE SHIFT



This graph shows measured shifts in Correlated Color Temperature (CCT) of light from an LED light fixture with a diffuser sheet vs. the same LED fixture without a diffuser. The LED fixture's CCT without a diffuser is 6000 K.

The manner in which you use and the purpose to which you put and utilize our products, technical assistance and information (whether verbal, written or by way of production evaluations), including any suggested formulations and recommendations are beyond our control. Therefore, it is imperative that you test our products, technical assistance and information to determine to your own satisfaction whether our products, technical assistance and information are suitable for your intended uses and applications. This application-specific analysis must at least include testing to determine suitability from a technical as well as health, safety and environmental standpoint. Such testing has not necessarily been done by us. Unless we otherwise agree in writing, all products are sold strictly pursuant to the terms of our standard conditions of sale which are available upon request. All information and technical assistance is given without warranty or guarantee and is subject to change without notice. It is expressly understood and agreed that you assume and hereby expressly release us from all liability, in tort, contract or otherwise, incurred in connection with the use of our products, technical assistance and information. Any statement or recommendation not contained herein is unauthorized and shall not bind us. Nothing herein shall be construed as a recommendation to use any product in conflict with any claim of any patent relative to any material or its use. No license is implied or in fact granted under the claims of any patent.

