

Makrolon Cleaning Instructions



The following techniques for cleaning Makrolon polycarbonate sheet are based on standard industry practice. To ensure acceptability of the results, always test a sample of the material with the cleaner and technique to be used.

GUIDELINES:

- Do** rinse the sheet with warm water prior to cleaning process.
- Don't** use abrasives or high alkaline cleaners.
- Don't** leave cleaners on sheet for long periods, wash immediately.
- Don't** apply cleaners in direct sunlight or at elevated temperatures.
- Don't** use scrapers, squeegees or razors.
- Don't** clean with gasoline.
- Do** follow the application with a lukewarm water rinse.

COMPATIBLE CLEANERS AND DETERGENTS:

Formula 409¹, Joy², Windex with Ammonia D³, Palmolive⁴, Naphtha VM&P Grade, Isopropyl Alcohol

TO MINIMIZE FINE OR HAIRLINE SCRATCHES:

Plastic Polishes applied and removed per manufacturer instructions.

SUGGESTED POLISHES:

Mirror Glaze Clear Plastic Polish, Cleaner & Detailer (by Meguiars 800-347-5700 or Meguiars.com)

Novus Plastics Polish #1, #2 (by Novus Inc. 800-NOVUS60 or noscratch.com)

Plexus Plastic Cleaner and Polish (by BTI Chemical Co. PlexusPlasticCleaner.com)

TO REMOVE MASKING ADHESIVE AND GLAZING COMPOUND:

Apply Naphtha VM&P grade, Kerosene or Isopropyl Alcohol with clean soft cloth. Wash immediately with soap and lukewarm water and rinse with thoroughly with clean water.

TO REMOVE GRAFFITI:

Naphtha VM&P grade, Isopropyl Alcohol or Butyl Cellosolve removes paint, marker ink. (Do not use in direct sunlight).

Isopropyl Alcohol, Naphtha VM&P grade or Kerosene will help lift stickers and other adhesive backed labels. Wash immediately with soap and lukewarm water and rinse with thoroughly with clean water.